

Flow Characteristics and Performance Optimization in Wind Turbines- A Review

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Abstract - This study has been undertaken to investigate how flow characteristics of wind turbines play a role in its performance and efficiency. This review paper delves into key aspects that influence wind turbine operation, focusing on the angle of attack of the blades, wind speed and direction, and the resultant forces and torques acting on the blades.

The angle of attack, defined as the angle between the chord line of the blade and the incoming wind flow, significantly impacts aerodynamic lift and drag forces. Understanding how variations in angle of attack affect the lift-to-drag ratio is essential for optimizing turbine efficiency across different wind conditions.

Wind speed and direction directly influence the dynamic behavior of wind turbine blades. Higher wind speeds generally lead to increased power generation, but excessive speeds can also pose challenges related to structural loads and turbine control. Additionally, variations in wind direction necessitate adaptive blade pitch control systems to maintain optimal performance.

The resulting forces and torques acting on wind turbine blades are a result of complex interactions between the aerodynamic profile, wind conditions, and blade geometry. These forces and torques are critical parameters for assessing structural integrity, fatigue life, and overall turbine performance.

By comprehensively exploring these flow characteristics, this review aims to contribute to the advancement of wind turbine design, operation, and maintenance strategies, ultimately driving towards more efficient and sustainable wind energy utilization

Key Words: Wind Turbine, Flow Characteristics, Angle of Attack, Blade Design, Turbine Power

1. INTRODUCTION

The harnessing of wind energy through wind turbines has grown in popularity as a renewable energy source across the globe. Understanding the flow characteristics that govern wind turbine operation is crucial for optimizing their efficiency and performance. This introduction section provides an overview of the background, significance, and objectives of studying flow characteristics in wind turbines.

1.1 Background and Significance:-

The rapid growth of renewable energy, particularly wind power, has led to a heightened focus on improving the performance and reliability of wind turbines. Flow characteristics play a pivotal role in determining how well a wind turbine converts wind energy into electrical output. These characteristics encompass various aerodynamic factors such as airflow patterns, blade design, and environmental conditions.

1.1.1 Studying flow characteristics is essential for several reasons:

- 1. Optimizing Energy Production:-** By understanding how different wind conditions affect turbine performance, engineers can optimize turbine designs and operational strategies to maximize energy production.
- 2. Enhancing Structural Integrity:-** Flow characteristics influence the forces and torques experienced by turbine blades, impacting their structural integrity and lifespan. Insights into flow patterns help in designing robust and durable turbine components.
- 3. Mitigating Operational Challenges:-** Turbines operate in diverse wind regimes, ranging from low to high wind speeds and varying directions. Analyzing flow characteristics aids in developing control systems that adapt to changing conditions, improving overall operational stability.
- 4. Advancing Wind Energy Technology:-** Continued research into flow characteristics drives innovation in wind turbine technology, leading to more efficient and cost-effective designs that contribute to the global transition towards sustainable energy sources.

1.1.2 Objectives of the Review Paper:-

The primary objectives of this review paper are:

- To provide a comprehensive overview of the fundamental principles of wind turbine aerodynamics, including key concepts such as lift, drag, and angle of attack.
- To discuss the significance of studying flow characteristics in wind turbines and their implications for turbine design, operation, and maintenance.

3. To highlight current research trends, challenges, and emerging technologies related to optimizing flow characteristics for enhanced wind turbine performance.

1.2. Fundamentals of Wind Turbine Aerodynamics:-

Wind turbine optimal design includes the interaction between the rotating blades and the approaching wind stream. Key standards administering wind turbine optimal design include:

- **Angle of Attack (AoA):** The angle of attack is the angle formed by the relative wind path and the chord line of a blade, which is an imaginary line connecting the driving and trailing edges. In order to achieve the best control extraction, it is important to optimize the angle of attack (AoA).
- **Speed and Course of the Wind:** The speed and direction of the wind straightforwardly affect the streamlined execution of wind turbine blades. Understanding how these components impact wind stream over the edges is fundamental for productive control generation.
- **Forces Acting on Wind Turbines:** Different powers act on wind turbines, counting lift, drag, gravity, and centrifugal powers. These strengths connected with the pivoting edges and auxiliary components, influencing turbine execution and reliability.

Understanding these fundamental aerodynamic standards is essential for engineers and analysts working towards improving the proficiency, unwavering quality, and maintainability of wind vitality systems.

2. LITERATURE REVIEW

2.1 Angle of Attack (AOA)

The angle of attack (AOA) significantly affects wind turbine performance in several ways:

1. Aerodynamic Efficiency:

- AOA determines the aerodynamic efficiency by influencing lift and drag forces.
- Operating close to the optimum AOA maximizes energy capture and minimizes drag.
- Beyond the optimum AOA, aerodynamic stall reduces efficiency.
- Blade design considers stall characteristics and lift-to-drag ratios at different AOAs.
- Dynamic blade angle adjustment optimizes efficiency under varying wind conditions.

2. Power Output:

- AOA directly impacts power output by affecting energy capture and lift forces.
- Operating at the optimal AOA maximizes energy extraction from the wind.
- Stall conditions reduce lift, leading to decreased power output.
- Blade design and control systems aim to optimize AOA for peak performance.

3. Stall Phenomenon:

- High AOAs can lead to stall conditions where lift decreases and drag increases.
- Stall reduces energy capture, increases mechanical loads, and lowers power output.
- Blade design and control systems mitigate stall effects through aerodynamic profiles and adaptive control algorithms.

4. Control and Optimization:

- Dynamic blade angle adjustment optimizes AOA based on real-time wind conditions.
- Optimal AOA settings maximize energy capture, prevent stall, and manage mechanical loads.
- Research focuses on advanced control algorithms and blade designs for improved efficiency.

5. Blade Design:

- AOA influences blade design for optimal aerodynamic performance across varying AOAs.
- Aerodynamic profiles, stall characteristics, lift-drag balance, and structural integrity are key considerations.
- Blade twist and control systems ensure efficient operation under changing wind conditions.
- Extensive research and testing refine blade designs for maximum energy capture and turbine efficiency.

2.1.1 Determination of Angle of Attack

1. Analytic method

Wen Zhong Shen et al [1] mention a method for determining the Angle of Attack (AOA) for rotating blades.

Here are the key equations, methods, and steps specified in the paper, along with the numerical results presented:

1. Preliminary Work:

- Divide the blade into N cross-sections (e.g., N=10).
- Select a control point in front of the rotor plane's airfoil segment, ideally one that allows for the measurement of velocity.

2. Iterative Procedure for AOA Determination:

- Calculate initial flow angles (ϕ_0) using measured velocities ($V_{z,i}$, $V_{\theta,i}$).

$$\phi_0^i = \tan^{-1}(V_{z,i} / V_{\theta,i})$$

- Estimate lift (L_n) and drag (D_n) forces utilizing initial AoA and measured local blade forces ($F_{z,i}$, $F_{\theta,i}$).

$$L_n = F_{z,i} \cos(\theta^n) - F_{\theta,i} \sin(\theta^n)$$

$$D_n^i = F_{z,i} \sin(\theta^n) + F_{\theta,i} \cos(\theta^n)$$

- Compute related circulations (Γ_n) from estimated lift forces.

$$T_i^n = L_i^n / (p \Omega^2 r^2 + V_0^2)$$

- Use circulations to calculate the induced velocity (u_n) produced by the bound vortex..

$$u_{in}^n(x) = \frac{1}{4\pi} \sum_{j=1}^{NB} \int_0^R T_j^n \frac{(x-y)}{|x-y|^2} dr$$

- Compute new flow angle and velocity by subtracting induced velocity.

$$\tan^{-1}\left(\frac{v_{2,i} - u_{2,i}^n}{v_{\theta,i} - u_{\theta,i}^n}\right)$$

- Check convergence criteria.

- Determine AOA and force coefficients:

$$\alpha_i = \phi_i - \beta_i \text{ where } \beta_i \text{ is the total of the twist and pitch angles.}$$

$$C_{d,i} = \frac{2D_i}{pV_{rel}^L C_i}, \quad C_{l,i} = \frac{2L_i}{pV_{rel}^L C_i}$$

Numerical :-

- Utilized the method to decide AOA for streams past the Tellus 95 kW wind turbine.

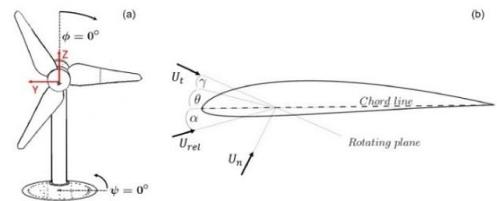
- Fabulous assention observed with 2D airfoil characteristics up to $\alpha = 12^\circ$.

- Because of centrifugal and Coriolis forces, 2D airfoil information is inadequate for greater AOA ($> 15^\circ$).

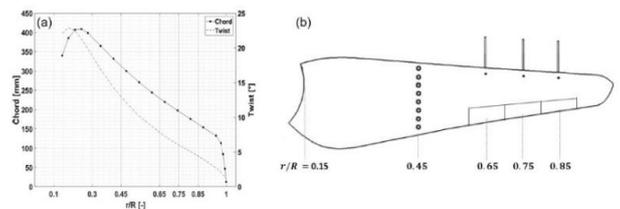
- Comparison with AT (Average Technique) results showed good agreement, especially with tip correction applied.

2. Three-Hole Probe

A research by Rodrigo Soto-Valle et al., [2] involves the use of a Three-Hole Probe. This instrument is vital in fluid mechanics for measuring the velocity vector of a flowing fluid at a specific point. Here's an outline of the process involved in using a three-hole probe:



Angle definition. Azimuth, ϕ , and yaw, ψ (a). Angle of attack, α ; pitch, θ ; and twist, γ . U_t , U_n and U_{rel} are the tangential, normal and relative velocities, respectively (b).



Twist and chord distribution along span (a). The rotor blade with three-hole probes and pressure taps over span position (b).

Fig -1: Three-hole probe basics

1. Probe Design: Consists of three tubes arranged in a specific geometry to capture three-dimensional velocity components.
2. Calibration: Determining the relationship between pressure sensed by each probe and velocity component.

$$C_{P, probe} = \frac{P_1 - P_2}{P_0 - P}$$

3. . To assess the AoA in the blade segment, which differs from the effective AoA of the blade segment, α , a geometrical revolution between the test and segment coordinates is necessary. An estimate of the downwash adjustment is provided below in Eq. ([3])

$$\alpha = 0.58^0 \alpha_{probe} - 0.64^0$$

4. In relation to the tests, the effective range of AoA is $0^0 \leq \alpha \leq 10^0$. Considering the twist angle, the range becomes $\alpha_{probe} \leq 18^0$.
5. Velocity Calculation: Converting measured pressures into velocity components.

- Effectiveness and Range: Verifying probe effectiveness under various conditions and determining the range of AoA measurements achievable.

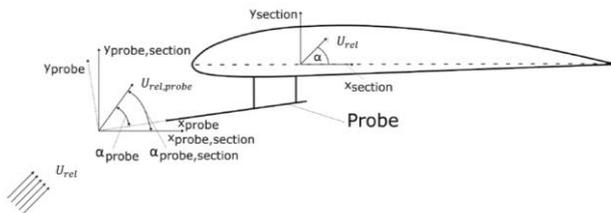


Fig -2: Schematic of reference system for a probe

3. Pressure Distribution

- As discussed by Rodrigo Soto-Valle et al. [4], it involves utilizing Pressure Distribution analysis. Here's a breakdown of their approach:
- Based on Gaunaa's unsteady model (2006) [5], AoA determination from pressure distribution involves:
 - Analytical Expression for Pressure Distribution:- Gaunaa and Andersen (2009) [6] summarized this formulation in below Eq. which provides an analytical expression relating pressure difference (1P) over the camber line between the lower and upper sides with the velocity potential field, aerodynamic forces, and pitching moment.

$$\frac{1p(x)}{q} = gc(x)\alpha_{c,eff} + gcamb(x) + g\dot{\alpha}(x)\frac{\dot{\alpha}}{U} + g\beta(x)\beta + g\beta(x)\beta + 9g(y, \ddot{\alpha}, \ddot{\beta}, \ddot{x})$$

- Calculation of AoA: Deriving AoA from pressure differences using simplified expressions (Eq.) and constants from XFOIL calculations.
- AoA Estimation: Two pressure taps were all that was needed to suggest a control variable by Gaunaa and Andersen (2009) [6] and Velte et al. (2012) [7]. In order to do this, a specific chord point where the pitching-added mass phrase, $g\alpha'$, has zero esteem was selected in order to eliminate its contribution. XFOIL calculations yielded constants k_1 and k_2 , which had $R^2 \geq 0.999$ and values of $k_1 = 0.23$ and $k_2 = 0.43$, respectively.
- Geometrical Approach: Using a geometrical method to estimate AoA under yaw misalignment, accounting for crossflow effects and blockage considerations

$$\frac{\Delta P(0.125)}{q} = k_1\alpha + k_2 \implies \alpha = \frac{1}{k_1} \left(\frac{\Delta P(0.125)}{q} - k_2 \right)$$

4. Computational Study

The author of "Computational Investigation of Two-Dimensional Flow around a NACA 63e415 Airfoil" [8], explores incompressible flow around a common wind turbine blade profile. Key points include:

- Reynolds numbers from 105 to 3×10^6 and angles of attack from 0° to 20° are studied.
- Two turbulence models, Spalart-Allmaras and SST k-u, are used and validated against experiments.
- Findings include:
 - Importance of mesh structure for accurate boundary layer investigations.
 - Good agreement between computed lift coefficients and experimental data, notably with the SST k-u model.
 - Optimum angle of attack determined as $a = 6^\circ$ for $Re \leq 10^6$ and $a = 7^\circ$ for $Re > 1.6 \times 10^6$, improving aerodynamic efficiency.
 - Analysis of pressure distributions shows enhanced aerodynamic performance at these angles.

2.1.2 Preferred Angle of Attack

1. The research paper by Longhuan Du, et. al.[9] Dominy discusses the impact of angle of attack on lift coefficient and aerodynamic behavior in small wind turbines. At low angles ($0-6^\circ$), the lift coefficient increases linearly. Stall occurs at around 6° , with a peak lift coefficient of 1.05. Higher turbulence (1%) delays stall compared to lower turbulence (0.3% and 0.02%) in other studies. The "second-stall" effect is observed at angles beyond the initial stall, with a sudden drop in lift coefficient. Drag coefficient also varies, affecting wind turbine performance

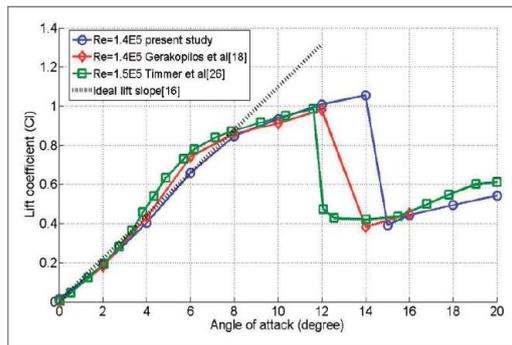


Figure 3. Lift coefficient comparison with previous investigations.

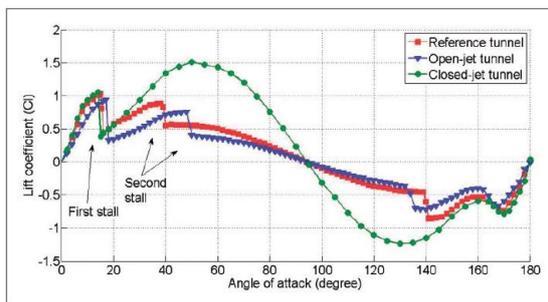


Figure 4. Lift coefficient comparison between different wind tunnel configurations.

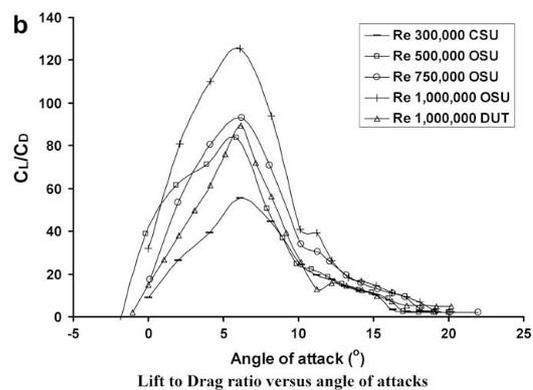
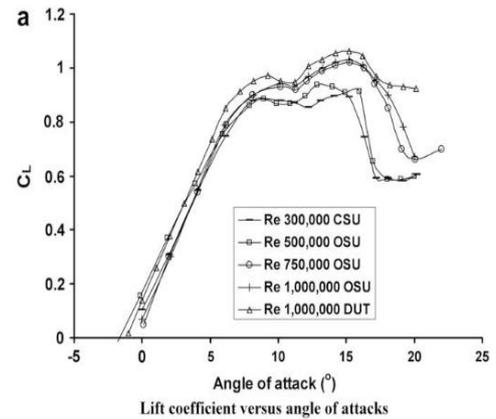


Fig -5: Graph for Angle of attack

2. In order to optimize the angle of attack for horizontal axis wind turbines with untwisted blades, Thumthae and Chitsomboon (2009) [10] provided exact numerical data about the ideal angles of attack for a range of wind speeds.

Table -1: Wind Speed and its AoA

Wind Speed (m/s)	Optimal Angle of Attack
7.2 m/s	4.12 degree
8.0 m/s	5.28 degree
9.0 m/s	6.66 degree
10.5 m/s	8.7 degree

These angles were determined through computational fluid dynamics (CFD) simulations and are crucial for maximizing power output in HAWTs with untwisted blades.

2.2 Speed and Direction of the wind

Significance of direction and speed of wind on wind turbine are

- Power Output:** It is simple to calculate the power output of a wind turbine as the cube of the wind speed. This suggests that a small increase in wind speed can result in a big increase in electricity production. Conversely, lower wind speeds may result in less control output from the turbine.
- Cut-In and Cut-Out Speeds:** Wind turbines have particular cut-in and cut-out speeds, underneath and over which they either don't generate power or shut down to prevent damage. Wind speed impacts when a turbine begins creating power and when it stops.
- Wind Shear:** Wind shear alludes to the alter in wind speed and course with height. Strong wind shear can influence the efficiency of a turbine, as it may experience distinctive wind speeds over its rotor, affecting its aerodynamic performance.
- Turbulence:** Turbulence in the wind can also affect turbine performance. High turbulence levels can lead to expanded weariness on turbine components and reduce overall efficiency

5. **Wind Direction:** The direction from which the wind blows also matters. Turbines are designed to face into the wind, so changes in wind direction can impact their ability to capture the maximum amount of energy.
6. **Yaw Control:** Wind turbines often have yaw control systems to orient themselves into the wind. Changes in wind direction require these systems to adjust the turbine's position, which can affect its overall efficiency and power generation.
7. **Wake Effects:** Wind turbines in a wind power station can make wakes behind them, influencing the execution of downstream turbines. Changes in wind heading can modify these wake designs, impacting the overall energy capture of the wind farm.

2.2.1 Numerical Simulations and Modeling Techniques

1. LES Framework Overview:

The study by Fernando Porte-Agel et al[11] employs a sophisticated LES framework tailored for offshore wind farm simulations. Key aspects of the LES framework include:

- **Development:** The LES framework utilized in the study is a adjusted version of existing codes created by several researchers, incorporating advanced modeling techniques for turbulent flow.
- **Equations Resolved:** The system understands the sifted coherence equation and sifted momentum conservation equations in a revolution form, bookkeeping for the complex interactions within the turbulent stream field.
- **Modeling Turbulence:** A Lagrangian scale-dependent dynamic demonstrate is used to model the turbulent subgrid-scale (SGS) force flux, ensuring accurate depiction of temporal and geographic fluctuation without the need for improve
- **Numerical Calculation:** For efficient computing, the numerical calculation is performed in Fortran 90 and parallelized utilizing MPI and OpenMP..
- **Time Advancement and Spatial Discretization:** By using a hybrid pseudospectral finite-difference scheme for spatial discretization and a second-order Adams-Bashforth explicit method for time advancement, the LES framework guarantees numerical stability and accuracy.

ii. Turbine-Induced Forces and Power Output Modeling:

Using the actuator-disk demonstrate with revolution (ADM-R), turbine-induced forces and power yield are modeled within the LES system. This demonstrates how to compute the rotor angular speed, shaft torque, and power

output simultaneously by coupling the blade-element hypothesis with a turbine-specific link [12]. Predicting turbine performance in a range of wind conditions requires an accurate representation of the aerodynamic interactions between the turbines and the surrounding flow field, which is provided by the ADM-R.

iii. Validation and Results:

The LES system utilized in the study has been extensively approved against wind-tunnel estimations and power output predictions for the Horns Rev offshore wind power plant. The validation process ensures that the LES simulations accurately represent the real-world behavior of turbines under different wind directions (270°, 222° and 312°). Significant findings from the validation process, such as agreements between measured and simulated power outputs, demonstrate the accuracy and reliability of the LES framework in predicting turbine performance. These validations provide confidence in using LES for studying the impact of wind course on turbine wakes and control losses.

2. Turbine Power Curves Analysis

The study conducted by Miguel Sanchez Gomez [13] analyzed turbine power curves to understand performance variations under different wind speeds:

• Data Collection and Visualization:

- Cup anemometers on a meteorological tower upwind of the turbines detect wind speed at hub height.
- Output Power was recorded and averaged over 10-minute intervals, establishing a database for wind speeds to create power curves [14].

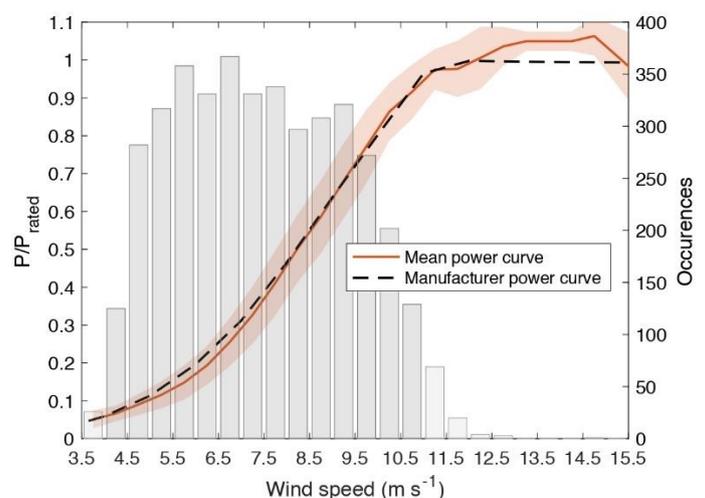


Fig -6: Power Curve

- Fig. 6 illustrates the power curve for 1.5 MW wind turbines, highlighting power output variations across wind speed ranges.

• **Analysis and Statistical Insights:**

- Persistent deviations from manufacturer's reference values observed at specific wind speeds.
- Power curves normalized for consistent comparison, with statistical analysis using Pearson correlation coefficient for nacelle-measured vs. lidar-measured wind speeds.
- Histogram analysis indicated a Weibull distribution for wind speeds, facilitating mean power estimates with high confidence levels.

2.2.2 Characterization

1. Wind Shear

The research[13] delved into wind shear effects on turbine performance and power variability:

• **Wind Shear Definitions and Calculation:**

- Wind shear is characterized as either speed shear, which changes the mean horizontal wind speed, or directional shear, which changes the wind direction with height.
- Shear mechanisms analyzed included thermal wind, inertial oscillation, and frictional drag.
- Directional and speed shear quantified using specific mathematical expressions and power law exponents.
- Power law expression

$$V = V_R \left(\frac{z}{z_R} \right)^\alpha$$

- The wind's direction and velocity have an effect on the turbine's ability to capture wind energy and the air's available power (Wagner et al., 2010). The component of the velocity vector perpendicular to the disk area directly relates to the power available in the air traveling over the disk.. $P_{avail.} \propto (v \cdot n)^3$

• **Effects on Turbine Performance:**

- Shear variations impacted available power and blade aerodynamic performance, influencing turbine efficiency and power output.

- Thresholds based on literature references used to classify high and low shear scenarios for performance analysis.

2. Unsteady Flow in Nacelle Region of Modern Wind Turbine

In Characterization of the unsteady flow in the nacelle zone of a modern wind turbine [15], Frederik Zahle and Niels N. Sørensen conducted a study that focuses on the following:

➤ **Steady vs. Unsteady Simulations:**

- Compared mechanical power and thrust force values at 8 m/s wind speed with zero yaw.
- Steady simulations capture dominant flow features but lack time-varying phenomena insight.
- Unsteady simulations provide comprehensive views due to time-varying flow analysis.

➤ **Mechanical Power and Thrust Force Analysis:**

- Evaluated at varying wind speeds and yaw angles.
- Variations in power and thrust force emphasize the need for optimizing turbine performance.

➤ **Yaw and Tilt Angle Influence:**

- Yaw misalignment affects wind speed profile and root vortex movement.
- Tilt angles show significant impact on flow speed, affecting root vortex and speed-up effect.

2.2.3 Wind Direction Effects on Turbine Performance

1. Wind Speed Profile's Effect on Wind Turbine Performance

This paper [16] examines the effects of turbulence and wind shear on the performance of wind turbines in flat terrain up to 160 meters. Key points include:

➤ **Wind Profile Variability:**

- Wind profiles exhibit wide variations from almost zero shear to maximum wind shear, with occasional local maxima.
- Simulations using normalized profiles and a Blade Element Momentum model show varied electrical power output correlations.

➤ **Impact on Performance Measurements:**

- Electrical power correlates better with 'equivalent wind speed' derived from multiple height measurements over the rotor area than with hub-height wind speed alone.
- Deviation from conventional models like the logarithmic or power law profile underscores the need for redefined power performance measurements.

➤ **Measurement Techniques:**

- Recommends using LiDAR and SoDAR for comprehensive wind speed measurements, potentially reducing scatter in power curve measurements.
- Turbine-mounted instruments like blade-mounted pitot tubes or nacelle-mounted LiDAR show feasibility for rotor area wind speed measurements.

2. Aerodynamics of Wind Turbines: Dynamic Wind Loads and Wake Properties :- Understanding wind turbine aerodynamics is crucial for design optimization and energy production. Key points include [17]:

1. **Wind Load Analysis:**

- Emphasizes measuring unsteady wind loads, which fluctuate significantly and peak around a specific tip-speed-ratio (TSR) of approximately $k = 3.0$.
- Gaussian functions model dynamic wind load histograms, providing insights into statistical characteristics (Boeing 1982; Jain 2007)

2. **Wake Flow Dynamics:**

- Studies using phase-locked Particle Image Velocimetry (PIV) reveal helical vortex tubes and intricate flow patterns in wind turbine wakes.
- Three-dimensional reconstruction of wake vortex structures shows their evolution over time, enhancing understanding of wake dynamics.

Overall, research highlights the importance of wind load and wake dynamics understanding in optimizing wind turbine performance and efficiency.

2.3 Forces acting on wind turbines

The impacts of various atmospheric boundary layer (ABL) winds on wind turbine wake characteristics and dynamic

wind loads were investigated by Tian et al. (2014) [18]. This was accomplished by using a force-moment sensor to measure dynamic wind loads on a wind turbine model within a wind tunnel under various ABL wind conditions. The purpose of the correlation between dynamic wind load data and flow field measurements was to shed light on how best to build wind turbines that can operate in a range of ABL winds. The findings showed that there were large variations in the dynamic wind loads, particularly when there was more turbulence in the approaching ABL winds. Because of the increased turbulence on the surface wind conditions, this fluctuation resulted in higher fatigue loads on the turbine.

The analysis on the instantaneous forces in the study by Roy and Ducoin (2016) [19] focuses on the drag and lift forces impacting a novel two-bladed Savonius-style wind turbine. The study uses 2D unsteady RANS equations solved with a turbulence model (at $Re=1.23 \times 10^5$). The longitudinal drag force on every blade and lateral forces pertaining to lift are determined. The respective moment arms responsible for the turbine's performance are also calculated. The analysis compares the results with previous studies, highlighting variations in moment arms and force coefficients, providing insights into the transient behavior of forces and their impact on turbine efficiency.

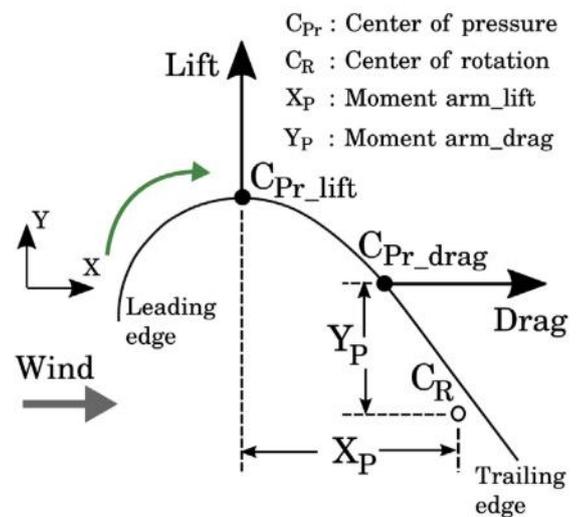


Fig. 7 Centre of pressure and moment arms corresponding to drag and lift in the new SSWT blade [2]

Li et al. (2016) [20] examined VAWTs in wind tunnels with various tip speed ratios. A blade pitch angle of 6° was used, and the mainline velocity was set at 8.0 m/s. We looked at aerodynamic properties by directly measuring the blade's load. Angle of attack and torque coefficient fluctuations were examined. The study's findings showed a flow field downstream of the wind turbine with reduced wind speeds. At various tip speed ratios, variations were noted in the torque coefficient and angle of attack. Results point to decreased wind speed downstream and different torque coefficients depending on tip speed ratios.

The effects on aerodynamic forces in a VAWT with straight blades was studied by Li et al (2015) [21] by varying the number of blades. The power coefficients were found to increase as the rotor blade moved in the upstream region, gaining maximum magnitude at a 100° azimuth angle. Conversely, as the turbine passed through the downstream area, the values of the power coefficients fell. Additionally, the tangential and normal force coefficients varied for different numbers of blades, changing the overall performance of the turbine.

Hu et al (2011) [22] studied dynamic loads due to winds on turbine models in turbulent ABL winds. The measurements showed that instantaneous wind loads fluctuated significantly, being 2-3 times higher than time-averaged values. The coefficients of thrust and bending moment were analyzed, highlighting the importance of considering dynamic fluctuations for mechanical design to enhance the turbines' fatigue lifetime in turbulent conditions. The study emphasized the need to account for unsteady turbulence flow effects for optimal wind turbine design, especially in modern turbines.

A study by Gaunaa et al (2016) [23] focuses on correcting aerodynamic loading predictions for wind turbine blades using a crossflow principle. It was found that the crossflow principle has limited applicability in correcting yawed results to achieve yawed ones for wind turbine blades. Significant differences were observed between actual computed values and those obtained using the crossflow principle, especially for the drag moment around the blade's center of gravity. A correction model was developed to improve the accuracy of aerodynamic loading predictions in complex blade installations and standstill situations. The model addresses discrepancies in aerodynamic forces between upwind and downwind blade sections.

Ortiz et al (2015) [24] analyzed the impact of wind loads on flat plates of small aspect ratio which naturally finds its application in small wind turbine blades. By investigating the forces acting on these structures, the study adds to the understanding of their performance and durability under varying wind conditions. A wind tunnel was used to conduct experiments with flat plates of different aspect ratios (AR). This setup allowed them to simulate and analyze the effects of wind on various structural configurations. The study focused on analyzing the lift and drag characteristics of small wind turbine blades, particularly in the post-stall region. There were significant discrepancies between instantaneous drag values and average drag values, impacting the calculation of centers of pressure on the blades. This discrepancy emphasizes the complexity of accurately measuring and interpreting wind-induced forces on wind turbine blades, highlighting the need for further research to improve the efficiency and performance of wind turbines under varying wind conditions.

3. RESULTS AND DISCUSSION

i. Angle of Attack Optimization: Various methods, including analytic, experimental, and computational approaches, contribute to optimizing the angle of attack (AOA) for wind turbines. These methods accurately determine AOA values, such as up to 18° with twist considerations for Three-Hole Probes. Computational studies provide optimal AOA for enhanced aerodynamic efficiency, crucial for maximizing power output.

The angle of attack (AoA) is crucial for wind turbine aerodynamics. Typically ranging from 5 to 10 degrees, the optimal AoA maximizes the lift-to-drag ratio, ensuring efficient energy capture. Below 5 degrees, there's reduced lift and energy capture (e.g., 0.5 lift coefficient at 2 degrees AoA). Above 10 degrees, while lift increases (e.g., 1.2 lift coefficient at 12 degrees AoA), so does drag, impacting efficiency (e.g., 0.3 drag coefficient at 12 degrees AoA). Turbines use pitch control to optimize AoA dynamically. Maintaining optimal AoA shapes the power curve for consistent power generation across varying wind speeds. However, exceeding critical AoA (15-20 degrees) can lead to aerodynamic stall, causing power drops and potential instabilities.

ii. Impact of Wind Speed and Direction: Wind speed's cubic relationship with power output highlights the significance of even small speed increases. Cut-in and cut-out speeds, determined by wind speed, influence when turbines generate power. Wind shear and turbulence affect aerodynamic performance, while wind direction adjustments through yaw control systems optimize energy capture.

The performance of wind turbines depends heavily on wind speed and direction. Lower speeds below 3 m/s yield around 100 kW, while 3-10 m/s increases output significantly, up to 800 kW at 8 m/s. Beyond 10 m/s, turbines operate at their rated power output, e.g., 1.5 MW at 12 m/s.

Optimal wind direction maximizes efficiency, with off-axis wind reducing output by up to 20%. Yaw misalignment, even by 5 degrees, can lead to a 5% decrease in power.

Turbulence levels affect efficiency, with low turbulence boosting performance by over 10%. Higher turbulence intensity causes greater power fluctuations, up to 15% at 20% intensity.

Capacity factor and annual energy production (AEP) metrics provide insights into overall operational efficiency and energy output.

iii. Wind Turbine Performance Factors: Directional changes and wake effects in wind farms impact downstream turbines' energy capture. Optimizing these factors is crucial for maximizing overall wind turbine performance and energy production.

iv. Research Insights: Studies like Tian et al. (2014) and Li et al. (2016) reveal dynamic wind load fluctuations and aerodynamic variations at different tip speed ratios, aiding in understanding turbine wake characteristics and aerodynamic performance under varying wind conditions.

Wind turbines experience various forces that impact their performance and structural integrity. Aerodynamic forces include lift and drag. Lift coefficients typically range from 0.5 to 1.5, generating forces like 200 kN at an angle of attack of 8 degrees. Drag coefficients, around 0.1 to 0.4, can create forces such as 50 kN at 10 m/s wind speed.

Mechanical forces include torque and thrust. Torque ranges from 100 kNm to 2 MNm, with a 2 MW turbine experiencing about 1 MNm at rated conditions. Thrust forces vary widely but can be around 500 kN for a similar turbine. Understanding and managing these forces are crucial for optimizing turbine performance and durability across varying wind conditions.

4. CONCLUSIONS

The angle of attack (AOA) is a critical parameter influencing wind turbine performance in multiple aspects. Optimal AOA enhances aerodynamic efficiency by maximizing lift and minimizing drag, directly impacting energy capture and power output. Blade design considerations, including stall characteristics and lift-to-drag ratios at different AOAs, are crucial for peak performance. Dynamic blade angle adjustments and advanced control algorithms optimize AOA under varying wind conditions, mitigating stall effects and managing mechanical loads effectively.

Methods for determining AOA, such as analytic methods, Three-Hole Probes, pressure distribution analysis, and computational studies, provide valuable insights and numerical data. These methods ensure accurate AOA estimation, validated experimentally and through computational simulations. Computational studies also identify preferred AOAs for specific wind speeds, aiding in optimizing turbine performance for maximum power extraction.

In conclusion, understanding and optimizing AOA are fundamental for maximizing wind turbine efficiency, energy capture, and overall performance, contributing significantly to the renewable energy landscape.

The speed and direction of the wind play crucial roles in wind turbine performance and efficiency. Wind speed directly influences power output, with even slight increases leading to substantial energy generation due to the cube relationship. Turbines have specific cut-in and cut-out speeds, beyond which they either start or stop operation to avoid damage. Wind shear, caused by changes in speed and direction with altitude, affects aerodynamic performance, especially in turbulent conditions that can increase fatigue

on turbine components. Wind direction is equally important, requiring yaw control systems to optimize energy capture by facing into the wind. Wake effects from turbines in wind farms and the impact of varying wind conditions further underscore the complexity of optimizing turbine performance.

Numerical simulations and modeling techniques provide valuable insights into wind turbine behavior. LES frameworks, as seen in studies by Porte-Agel et al and Zahle et al, offer advanced tools for simulating offshore wind farms and analyzing unsteady flow phenomena, critical for understanding dynamic forces on turbines. Turbine power curve analysis, exemplified by Sanchez Gomez's work, aids in understanding performance variations under different wind speeds, essential for predicting power generation accurately. Studies on wind shear effects, such as those by Wagner et al, highlight the variability in wind profiles and its influence on turbine efficiency, calling for refined measurement techniques and performance models. Dynamic wind loads and wake characteristics, as explored by Boeing and Jain, further deepen our understanding of wind turbine aerodynamics, emphasizing the need for comprehensive analyses to optimize performance and energy production.

Studies on wind turbine forces provide crucial insights for optimizing design and performance. These studies collectively stress the need for continued research to enhance turbine efficiency and durability in diverse wind conditions, advancing renewable energy technologies.

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