

# **Pre Engineered Structure study: A review**

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Abstract: The Pre-engineering Structure (PES) system is a cutting-edge innovation in steel structure design that offers affordable, sustainable constructions. Steel constructions of the Pre-Engineered Structure (PES) type can be built rapidly and easily. Pre-engineered buildings are simply steel structures where extra steel is avoided by tapering the sections to accommodate bending moments. A contemporary idea is the implementation of Pre-Designed Structure (PES), which uses steel structures and improves design by guaranteeing economic safety. Understanding PES ideas and minimizing time and expense usage are the key goals of this article.

#### Keywords: Pre-engineering Building and conventional steel structure.

### I. INTRODUCTION

The significance of building construction today is growing daily. There are many different sorts of structures in our contemporary society, including pre-engineered, RCCC, steel, and timber constructions. This research's primary focus is comparing PES structures to conventional structures. Pre Engineered Structure (PES) are structures that are designed in a factory and put together on location. Building industrial structures such as warehouses, metro stations, and other structures typically use this kind of structural concept. In India, pre-engineered Structure (PESs) are the newest fashion. A PES is a type of metal structure with light gauge wall covering and standing seam roof panels supported by steel purlins that span between rigid frames.

## **II. PRE ENGINEERED STRUCTURE**

The facility itself produces or manufactures pre-engineered steel buildings. Structural members are produced in accordance with customer specifications. Because members are built in accordance with design features, the precise structural members are created specifically for their respective locations and are numbered, which cannot be changed. For transporting, these parts are produced in a modular or entirely knocked condition. These components are delivered to the customer's location, where they are put up. At the customer's location, no welding or cutting is done. On-site production is not done for customers.



Figure 1 Pre-Engineered steel Structure

# III. LITERATURE REVIEW

Numerous studies have been conducted on the PES frame system. After looking at those studies, it is clear that there are still many areas that require investigation. Here are some research report summaries:

**Jinsha MS (2016)** To understand the behavior of the pre-engineered structure and to determine whether it may reduce the amount of steel used by adjusting bay spacing as 6m, 8m, 10m, and 12m, a pre-engineered building with a 25m width and 6m eave height has been analysed and designed in this work using STAAD Pro.2007. Pre Engineered Buildings, which take less time and money to construct than traditional structures, meet the criterion for long Span, Column Free Structures, which is the most important in any sort of Industrial Structures. Pre-engineered buildings (PEBs) are designed for wind forces in the current work. Manual wind analysis was performed in accordance with IS 875 (Part III) - 1987.

**K. Prabin Kumar (2018)** In essence, it serves as the element of the structure that holds everything up and together, serving as the skeleton for the building. Steel is one of the most environmentally friendly materials because it is completely recyclable. A major reason why structural design has changed is the necessity brought on by earthquakes. The desired design requirements cannot be reached by employing the ISMB steel sections now in use, especially for highly loaded buildings where moment of inertia and cross sectional size play a significant role. Reinforced concrete sections can also support the maximum load, but they cannot be used when the assembly is placed at a height of more than 50 to 60 metres, making it easier to create durable structures when employing prefabricated structures. But as with all breakthroughs, Technology creates a unique collection of brand-new issues. So seismic analysis may be done effectively and easily with STAADPro.

**Manoj Kumar (2019)** In this research, Mezzanine floors, canopies, fascias, interior partitions, and other structural accessories can be added to pre-engineered steel buildings. Special mastic beads, filler strips, and trimmings are used to make the building waterproof. Pre-engineered buildings are constructed with all of the designing completed in a factory, and the building materials are delivered to the construction site already disassembled. Pre-engineered structures with effective designs can be up to 30% lighter than traditional steel structures. Less steel is required for lighter weight, which could result in cost savings for the structural framework.

**Mitaali Jayant Gilbile (2020)** In this study, a factory truss (an industrial structure) is examined and created in accordance with Indian Standards IS 800-1984 and IS 800-2007. For the current work's comparative analysis of pre-engineered buildings (PEB) and conventional steel buildings, various loads, including dead, live, wind, seismic, and snow loads according to IS standards, are taken into consideration (CSB). examine the effects of various parametric studies that were performed to execute the alterations in terms of shear force, support reaction, weight correlation, and cost assessment.

**Bhupesh Kumar (2020)** This study is accomplished by creating a 3D model of an industrial warehouse using pre-conceived ideas, then analysing the frames using the right evaluation and design tools after proper validation. In this study, a warehouse industrial structure is examined and developed in accordance with Indian standards (IS 800-2007), as well as additional references to American Standard (AISC LRFD). For the current work's comparative analysis of pre-engineered buildings (PEB) and conventional steel buildings, several loads, including dead, live, wind, seismic, and snow loads according to IS standards, are taken into consideration (CSB). in order to compare the effects of several parametric studies that were performed to perform the alterations in terms of shear force, support reaction, weight correlation, and cost assessment.

**Rajnandan Verma (2020)** The rigid structure in a pre-engineered metal building system is made up of slabs, and the walls are joined by primary members (beam and column). Without using any intermediate columns, this frame is capable of spanning wide gaps. In the suggested building constructions, the frame widths are spread at intervals of 15 to 60 metres, and the span can rise with column-free up to 300 metres. Therefore, using the finite element-based programme ETABS, an analysis of a pre-engineered metal building with a span of 40 m has been attempted in this study (2013). For the purposes of comparison, the same programme is used to assess a typical steel building with a span of the same length of 40 m. The findings from both analyses showed the pre-engineered steel building is cost-effective with the traditional steel building is stable as well.

**Gite Kalyani Dilip (2021)** This essay examines the structural analysis of particular warehouse construction components. Among the components examined were roof rafters and columns. Beam, tension members, and structural joints. Particularly in light of the loading conditions, the portions of the building that were taken were thought to be the highest. Snow load, wind load, and the structure's own weight, or self-weight, were the three main loads operating on the building. The analysis' primary goal was to identify the building's high-stress areas by taking into account all of the structural elements. High-stress areas of the building were redesigning to lower the stress levels. The cross-sectional characteristics of the rafter members were altered, increasing the second moment of area. To make a sort of object stiffer, The beams' supporting material was modified. Isolating the structural members and adjusting the design to account for high stresses came next. The most crucial component of any project is the design & analysis, which comprises the bulk of the thesis. The analysis phase involves numerous dependent processes. 90% of the structure is made up of the component of the structure that did not undergo excessive stresses. Redesigning was eager to back up the study.

**Hitesh Jibhkate (2021)** The facility creates and produces the structure's components before they are delivered to the construction site and put into place. In this study, a G+3 industrial warehouse is built and analysed in line with Indian Standard Code IS 800-2007. (LSM). The analysis on the warehouse building was carried out using STADD-pro software. In this study, a contrast between traditional steel buildings and pre-engineered buildings (PEB) is also offered (CSB). The CSB is designed and analysed using IS 800:2007. (LSM). This study's goal is to analyse the most economical tonnage frame and potential causes of inconsistent results. Additionally, a comparative study is done between the cold-formed purlins used in PEB and the hot-rolled section utilised in CSB.

**Animesh Patel (2021)** conventional structures and pre-engineered buildings (PEB), which meet our requirements. With the use of the software STAAD.pro, these structures are being examined for seismic and wind stresses. This methodology's adaptability is a result of its high-quality predesigning and prefabrication as well as its lightweight and cost-effective construction. With the aid of the finite element-based programme STAAD.pro, an attempt has been made to give a comparative analysis of conventional and PEB steel buildings in this thesis. The study' findings show which style of structure has the best usage of steel and a strong load bearing capacity.

**Laishram Chandramani Singh (2021)** Pre designed buildings have been adapted in the industrial and residential construction sectors as a result of advances in science and technology in the fields of structural engineering and civil engineering. Even if pre-engineered building concepts existed today, it used to be a laborious procedure to design a structure

and determine whether it was sound or not. But in today's world, pre-engineered construction is now more practical to use than traditional steel structure because of the development of numerous softwares like Staad pro.

**Sowmya. C. B (2021)** Conventional steel structures require more time and money, which makes them unprofitable. Preengineered buildings are therefore fully designed before comprehensive blueprints are transmitted to factories, where the elements and members are pre-fabricated before being transported to the construction site. Depending on the size of the project, the erection process will only take 2 to 6 weeks because they are already pre-fabricated in accordance with the design. Pre-Engineered Buildings feature bolted connections and can be disassembled and afterwards put back together again. It is the most cost-effective and adaptable building system, making it perfect for any industrial, institutional, or commercial application—low or high rise. Other benefits include affordability, environmental friendliness, simplicity in getting erections, visual appeal, adaptability, and high durability. It is the most sought-after construction technique in the world as a result of all these benefits. The pre-engineered and pre-fabricated building sector is expanding quickly in India. Finding the most cost-effective bracing entails analysing the Pre-Engineered Building with several forms of bracing. Additionally, it entails reducing cost by tapering the portions in accordance with the bending moments.

**Swetha Pantheeradi (2022)** A novel idea for the construction of single-story industrial buildings is the pre-engineered building (PEB) concept. This method's adaptability is a result of its high-quality pre-designing and prefabrication as well as its lightweight and affordable construction. The idea encompasses the method of offering the best segment in accordance with the most pressing need. Compared to the conventional steel building (CSB) concept of structures with roof trusses, this idea has many benefits. The PEB and CSB concepts, as well as how we might select them for usage in practice, are the main topics of this essay. With the aid of Staad Pro, the study is completed by designing a warehouse building as both a PEB and CSB.

**Sudhir Paswan (2022)** Because of the earthquake's demand, the building's structure has changed significantly. Because the moment of inertia and cross-sections play a significant role in strongly laden buildings, the required design requirements cannot be reached by employing the ISMB steel parts that are now available. Although reinforced concrete sections may support enormous loads, it is not ideal to employ concreting procedures when the assembly is facing a maximum height of around 50 to 60 metres. As a result, it is simple to create a permanent structure utilising a built structure. But as with everything new, technology also brings with it a fresh set of issues. STAADPro makes seismic analysis relatively simple to perform. The multi-story Industrial Building has been chosen, thoroughly examined, and thoughtfully designed. Floor plus Floor plus Floor plus Floor is chosen. Analysis and design shall be carried out in accordance with standard standards to the greatest extent possible. STAAD PRO.V8i software will be used to do structural analysis. The building will be entirely hand-designed. Consolidation specifics will be completed in AutoCAD 2013. The software's utilization results in prompt savings. Instead of the craft, the pricing is needed to be on the safe side.

**Nikita D Radake (2022)** In this paper, The Pre-engineering Building (PEB) system is a cutting-edge innovation in steel structure design that offers affordable, sustainable constructions. An innovative idea for the construction of industrial buildings with one story is the pre-engineered building (PEB) concept. This methodology's adaptability is a result of its high-quality pre-designing and pre-fabrication as well as its quick and inexpensive construction. Compared to the conventional steel building (CSB) concept of structures with roof trusses, this idea has many benefits. The PEB and CSB concepts are the primary topics of this essay. With the aid of Staad Pro, the study is completed by designing a warehouse building as both a PEB and CSB. AISC 360:10 is used to design and analyse the PEB, while IS 800:2007 (LSM) is used to create and analyse the CSB.

**Jaya Tamrakar (2022)** This paper additionally surveys the Pre-engineered steel building systems are part of the predesigned building idea. The present construction method calls for the greatest architectural appearance, high quality, quick, and economical construction, as well as a dash of innovation. Alternative building technologies, including pre-engineered steel buildings, must be taken into account. A contemporary idea is the implementation of Pre-Designed Buildings (PEB), which uses steel structures and improves design by guaranteeing economic safety. Understanding PEB ideas and minimizing time and expense usage are the key goals of this article.

### **IV. CONCLUSION**

After reviewing the studies mentioned above, we can say that Pre-engineered steel structure can be designed using steel since it is a low-cost material that also offers strength, durability, design flexibility, adaptability, and recyclability. The study's findings lead to the conclusion that PES structures are superior to CSS structures. But we cannot draw a firm conclusion. For all constructions, pre-engineered Structure should be employed. Due to the fact that the notion of PESs was derived from traditional procedures and that there are some situations in which we cannot implement PESs, such Projects without the necessary funding for large initial outlays of money or for short-span constructions.

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